



2 x 5L “R” Style Bottles in Doublewall Outer Carton U.N. Registered Combination Package

Our 5L “R” style (“F” style) bottles are made of High Density Polyethylene. They are ideal for use as a shipping container for a wide range of Chemicals and numerous general uses.

When used in conjunction with the carton, cap and closure method outlined below, this product meets the UN classification for transportation of Group II or III liquid fill dangerous goods.

Available with a 63mm Rieke neck finish where classification is good for land, sea and air transport. Package is rated to 100 kPa internal pressure. Registration number 4G/Y19.3/S/YY/CAN/REL 2-2132.

Available with a 38mm SP400 neck finish where classification is good for land and sea transport. Registration number 4G/Y18.2/S/YY/CAN/REL 2-2132.

In order for package to meet U.N. classification, all components must be precisely as identified in this document. No deviations to bottle, carton, carton closure, cap or cap closure methods are permitted. It is the responsibility of the filler to ensure that these details are adhered to.

Package conforms to U.N. CAN/CGSB-43.150-97 specifications.

BOTTLE

Compatibility of fill product with container is the responsibility of the filler.

For bottle performance specifications, dimensions and shipping data, refer to sales specification number SS-RP-001 for the 5L “R” Style Bottle. To order, reference the following Reliance product codes. 38mm neck finish and colours available on special order.

- 05000000 for natural (63mm neck finish)
- 05000100 for natural, Barrier Pak™ (63mm neck finish)

CARTON

The outer carton is a 350# / 51 ECT test BC-flute doublewall fibreboard carton which is kraft in colour. Cartons are shipped collapsed for optimum space utilization. The interior dimensions of the assembled carton are 344mm x 235mm x 232mm. The carton is to be erected and sealed with Swift Adhesive Cold Glue # 15675, 3” PVC 2000 tape, clear or 3M Scotch 371 tape in 72mm width.

Cartons are available through Reliance or they may be purchased directly from the manufacturer, Norampac. Adhesive Cold Glue is available through Swift.

CAP AND CLOSURE

Bottles are to be sealed with one of the caps specified below. Where a Reliance Product Code is indicated, the caps may be purchased through Reliance Products. All others must be purchased directly from the supplier.

<u>Cap Size</u>	<u>Cap Liner</u>	<u>Reliance Product Code</u>	<u>Supplier Part Number for Cap</u>
63mm Rieke	Tri-Seal F-217	80077038 (White)	RS-632-502
63mm Rieke	Unipac Induction Seal		RS-632-565
Multicap 38mm SP400	Tri-Seal F-217		038-400J-101-00 polypropylene
Multicap 38mm SP400	PSI Circumvent 1		038-400J-101-00 polypropylene

WARRANTY

Reliance Products L.P. warrants bottles to meet the above specifications and to be free from defect in workmanship and materials at time of shipment. Liability is limited to the replacement cost of the containers purchased.

PRODUCT RANGE

Reliance Products L.P. has many decades of experience manufacturing a wide range of both injection and blow moulded plastic shipping containers, including:

Bottles	1L to 23L	Tighthead Containers	10L to 23L
Pails	4L to 23L	Collapsible Containers	10L to 25L

Call us for all of your related packaging needs

Amendments [Italics] :