



**20 Litre and 5 Imperial Gallons Round Tighthead
U.N. Registered Plastic Drum**

Our heavy duty round tight head is made of High Density Polyethylene. This bottle is ideal for use as a shipping container for a wide range of Chemicals and numerous general uses.

When used in conjunction with Reliance’s 70mm Industrial Cap, this product meets the UN classification for transportation of Group II or III liquid fill dangerous goods. Fill liquid must have a specific gravity that does not exceed 1.8 for the 5 Imperial Gallon container or 1.9 for the 20L container.

In order for package to meet U.N. classification, all components must be precisely as identified in this document. No deviations to bottle or cap are permitted. It is the responsibility of the filler to ensure that these details are adhered to.

Package conforms to U.N. CAN/CGSB-43.150-97 specifications.

TIGHT HEAD

Compatibility of fill product with container is the responsibility of the filler.

For bottle performance specifications, dimensions and shipping data, refer to sales specifications for the individual tight heads. To order, reference Reliance product code series.

<u>Size</u>	<u>Sales Specification Number</u>	<u>Product Code</u>	<u>UN Registration Number</u>
20 L	SS-TH-001	0875 series	1H1/Y1.9/100/YY/CAN/REL 2-2031
5 Imp. Gal.	SS-TH-003	0895 series	1H1/Y1.8/100/YY/CAN/REL 2-75.

CAP

Tight head is to be sealed with our 70mm Industrial Cap. The cap is fitted with a gasket to prevent leakage. For cap specifications, dimensions and shipping data, refer to sales specification number SS-C-001. To order, reference Reliance product code 09977853 for solid cap or 09977861 for vented cap.

Where the vented cap is used the filler is responsible for ensuring that the vented gas emitted will not cause danger on account of its toxicity, its flammability, the quantity released, etc.

Recommended cap application torque is 100 in-lbs.

WARRANTY

Reliance Products L.P. warrants bottles to meet the above specifications and to be free from defect in workmanship and materials at time of shipment. Liability is limited to the replacement cost of the containers purchased.

PRODUCT RANGE

Reliance Products L.P. has many decades of experience manufacturing a wide range of both injection and blow moulded plastic shipping containers, including:

Bottles	1L to 23L	Tighthead Containers	10L to 23L
Pails	4L to 23L	Collapsible Containers	10L to 25L

Call us for all of your related packaging needs