



5 Imperial Gallon Round Tight Head

0895 series

Mold Number(s): 970B

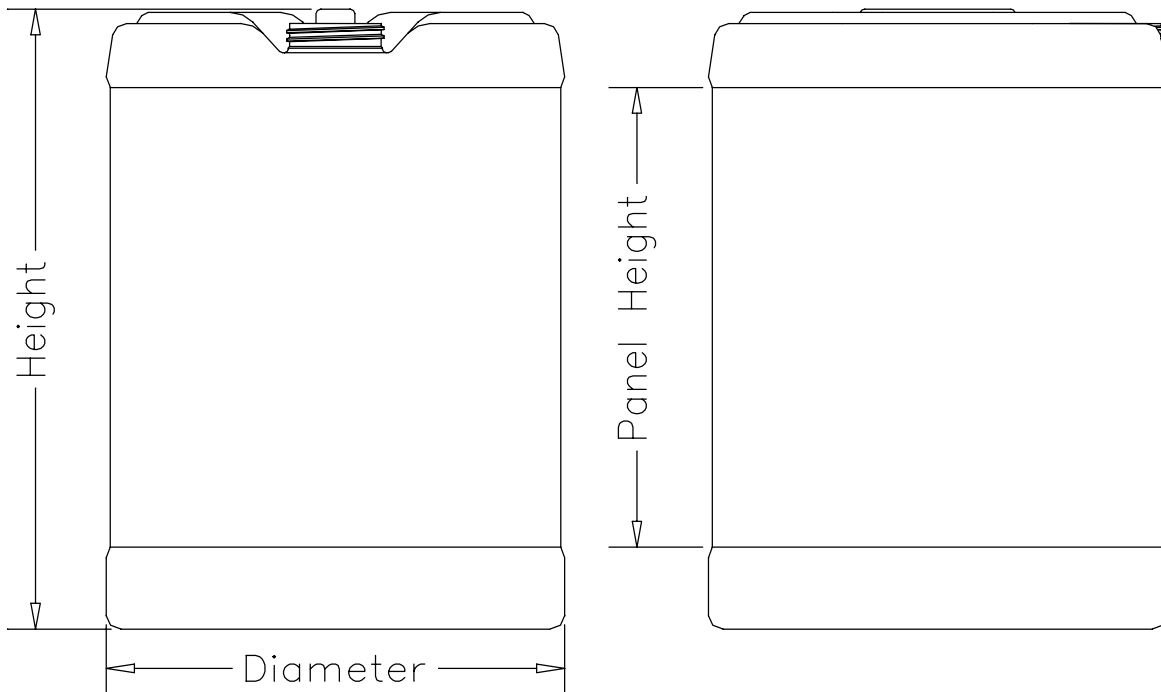
A 5 Imp. Gal., heavy duty round tight head made of High Density Polyethylene. The package is ideal for use as a shipping container for a wide range of Chemicals and numerous general uses.

PERFORMANCE SPECIFICATIONS

- No objection status for food contact applications from the Health Protection Branch in Canada and compliance for use in food contact applications by the Food and Drug Administration in the United States. *Black tight heads excluded.*
- UN Classification for transportation or Group II or III liquid fill dangerous goods when used in conjunction with Reliance's 70mm Industrial Cap. See sales specification SS-UN-008 for more information. Classification is good for land, sea and air transport. Compatibility of fill product with container is the responsibility of the filler.

DIMENSIONS

Capacity	Rated	5 Imp. Gal.	Overflow (to top of neck)	5.4 Imp. Gal. minimum
Weight	Container Only	1100g ± 25g		
Dimensions	Height	17.4" ± 0.050"	Diameter	11.8" ± 0.10"
Minimum Wall Thickness	Top/Bottom	0.045"	Sides	0.070"
Panel/Sleeve Dimensions	Height	12.75"	Circumference of Panel	36"



Approved By Leah Davis

SPECIAL FEATURES

Neck Finish	Neck is designed to accommodate Reliance's 70mm Industrial Cap.
Closures	Will accept induction seals. Spigots and vented caps are available.
Decorating	Tight head is flamed to improve adhesion of labels and inks. Reliance offers silk screening on a custom basis.
Stacking	Tight heads nest together to improve stability during storage.
Handle	A comfortable handle is moulded into the top of the tight head to aid in handling and for ease of pouring.

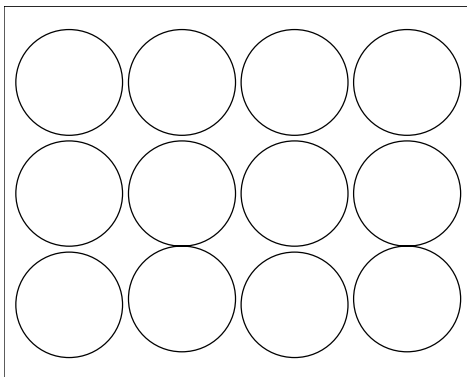
FILLING AND STACKING RECOMMENDATIONS

- Compatibility of the bottle with the fill product is the responsibility of the filler.
- Contents should not exceed 70°C (158°F) at time of fill.
- Filled containers should not be stacked and stored above 50°C (122°F).
- Maximum stack height of filled containers, based on contents of 50 lbs. (22.7 kg) per container, is 6 high. (three layers per pallet on two pallets).
- Containers should be arranged 12 per layer in a 3 x 4 pattern on a standard 40" x 48" pallet. The use of double-faced pallets is recommended, with stacks evenly spaced in such a manner such that no tight head overhangs the edge of the pallet. Pallet loads should be strapped and/or stretch wrapped to secure the load.

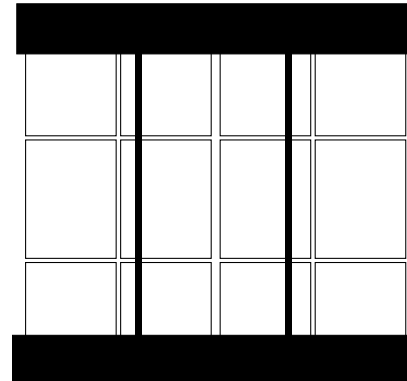
PACKAGING AND SHIPPING DATA

Quantity Per Pallet	36 pieces
Package Weight	91.7 lbs.
Shipping Dimensions (L x W x H)	46.75" x 35.25" x 51.38"
Shipping Volume (Cubic Feet)	49.0

Packaging includes top and bottom corrugate trays, secured with strapping and stretch wrap.



Top View of Pallet



Side View of Pallet

WARRANTY

Reliance Products L.P. warrants product to meet the above specifications and to be free from defect in workmanship and materials at time of shipment. Liability is limited to the replacement cost of the containers purchased.

PRODUCT RANGE

Reliance Products L.P. has many decades of experience manufacturing a wide range of both injection and blow moulded plastic shipping containers, including:

Bottles	1L to 23L	Tighthead Containers	10L to 23L
Pails	4L to 23L	Collapsible Containers	10L to 25L

[Call us for all of your related packaging needs](#)