



27 Series Industrial Lid

427 series

Mold Number(s): R27C

A heavy duty industrial lid *made from high density polyethylene* suitable for solid and liquid applications. For use with any of our “Beam” or “Open Head” Style Pails. This lid has excellent top loading strength and is ideal for long-term warehousing requirements. The top of the lid is recessed to aid in stacking and stability during transport.

PERFORMANCE SPECIFICATIONS

- No objection status for food contact applications from the Health Protection Branch in Canada and compliance for use in food contact applications by the Food and Drug Administration in the United States. Black lids excluded.

DIMENSIONS

Weight (Including Gasket, without fittings) 276.0g ± 5.0g

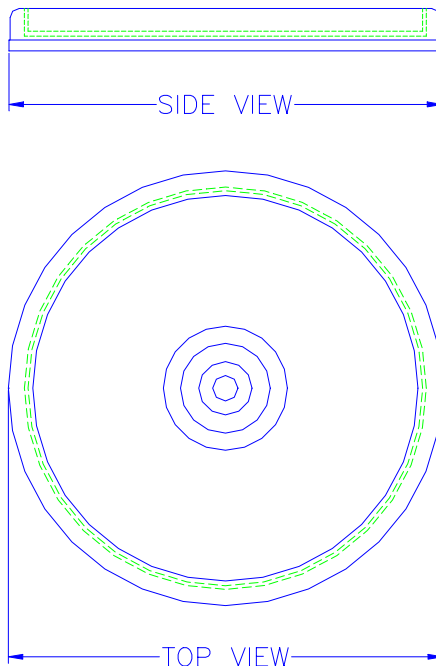
Dimensions (approximate) Outer Diameter 12.25”

Thickness 1.19”

FITTINGS

The 27 Series Lid is available in plain or with a number of fittings to suit your dispensing needs, including:

- APC all plastic pour spout closure (available with or without PV20-51 “Poly Vent” for minimal glugging during pouring)
- Rieke flexspout with micro-porous vent
- 70mm removable orifice complete with cap
- *Tint plug*



Approved By Leah Friesen

SPECIAL FEATURES

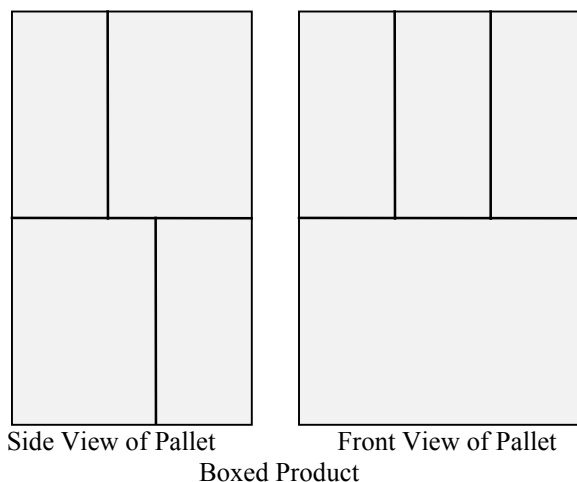
- Tamper-Evidence** Before removing this lid, a tamper-evident tear-strip must be torn off, giving quick indication if the lid seal has been broken.
- Resealing** Once the tear-strip has been removed, the lid is easily replaced and secured onto the pail while still creating a leak-proof seal.

FILLING AND STACKING RECOMMENDATIONS

- Compatibility of the container with the fill product is the responsibility of the filler.
- Contents should not exceed 70°C (158°F) at time of fill.
- Filled packages should not be stacked and stored above 50°C (122°F).
- Any fill product should be wiped clean from the bead of the pail before affixing the lid.
- The centre of the lid should be depressed when affixing the lid to the pail, forcing out excess air.
- The lid has been tested to withstand a stack height of 6 high, based on a maximum content weight of 22.7 kg (50 lbs.). *See details for specific pail being used for more information on stack height.*
- The use of double-faced pallets is recommended. The packages should be evenly spaced on the pallet so that they do not exceed the edges of the pallet.

PACKAGING AND SHIPPING DATA

	<u>Cartons</u>	<u>Bulk</u>
Quantity Per Carton	96 pieces	672 pieces
Cartons Per Pallet	8	N/A
Packaged Carton Weight (assuming lids with no fittings)	62.2 lbs.	423.3 lbs.
Carton Dimensions (L x W x H)	37.4" x 12.6" x 29.3"	48.5" x 37.2" x 50.0"
Carton Volume (Cubic Feet)	8.0	52.3



WARRANTY

Reliance Products L.P. warrants product to meet the above specifications and to be free from defect in workmanship and materials at time of shipment. Liability is limited to the replacement cost of the containers purchased.

PRODUCT RANGE

Reliance Products L.P. has many decades of experience manufacturing a wide range of both injection and blow moulded plastic shipping containers, including:

Bottles	1L to 23L	Tighthead Containers	10L to 23L
Pails	4L to 23L	Collapsible Containers	10L to 25L

[Call us for all of your related packaging needs](#)