



2 x 5L “R” Style Bottles Singlewall Outer Carton with Doublewall Liner U.N. Registered Combination Package

Our 5L “R” style (“F” style) bottles are made of High Density Polyethylene. They are ideal for use as a shipping container for a wide range of Chemicals and numerous general uses.

When used in conjunction with the carton, cap and closure method outlined below, this product meets the UN classification for transportation of Group II or III liquid fill dangerous goods. Classification is good for land, sea and air transport. Package is rated to 100 kPa internal pressure. Registration number 4G/Y16/S/YY/CAN/REL 2-1744.

In order for package to meet U.N. classification, all components must be precisely as identified in this document. No deviations to bottle, carton, carton closure, cap or cap closure methods are permitted. It is the responsibility of the filler to ensure that these details are adhered to.

Package conforms to U.N. CAN/CGSB-43.150-97 specifications.

BOTTLE

Compatibility of fill product with container is the responsibility of the filler.

For bottle performance specifications, dimensions and shipping data, refer to sales specification number SS-RP-001 for the 5L “R” Style Bottle. To order, reference the following Reliance product code:

- 05000000 for natural
- 05000100 for natural, Barrier Pak™

CARTON

The outer carton is a 200# / 32 ECT test C-flute singlewall fibreboard carton with 200# / 40 ECT BC-flute doublewall divider. The carton is available in white or kraft. Both are shipped collapsed for optimum space utilization. The interior dimensions of the assembled carton are 368mm x 254mm x 232mm. The carton is to be erected and sealed with Swift Adhesive Cold Glue # 15675, or 3” PVC 2000 tape, clear.

Cartons are available through Reliance by referencing the product codes listed below or they may be purchased directly from the manufacturer, Norampac. Adhesive Cold Glue is available through Swift.

- 00040302 for outer carton (white face)
- 00040303 for divider

CAP AND CLOSURE

Bottles are to be sealed with a Rieke FS-632 cap with either a “Tri-Seal F-217” or Unipac Induction Seal liner. The Tri-Seal caps may be purchased through Reliance or directly through Rieke. The Induction Seal caps must be purchased directly through Rieke.

<u>Cap Liner</u>	<u>Reliance Product Code</u>	<u>Rieke Product Code</u>
Tri-Seal F-217	80077038 (White)	RS-632-502
Unipac Induction Seal	00077070 (White)	RS-632-565

WARRANTY

Reliance Products L.P. warrants bottles to meet the above specifications and to be free from defect in workmanship and materials at time of shipment. Liability is limited to the replacement cost of the containers purchased.

PRODUCT RANGE

Reliance Products L.P. has many decades of experience manufacturing a wide range of both injection and blow moulded plastic shipping containers, including:

Bottles	1L to 23L	Tighthead Containers	10L to 23L
Pails	4L to 23L	Collapsible Containers	10L to 25L

Call us for all of your related packaging needs